

With this

wood carving

in 1830-31,

Sam Colt

invented

repeating

firearms.

SPRING/SUMMER '97



urther, Colt forever altered history in 1836 when using his patented revolving cylinder design, he successfully produced the world's first commercial repeating firearms. He also forever established Colt® as America's First Name In Firearms.



Roy Rogers

To try to summarize the contributions Sam Colt and his resulting companies have made to the firearms industry would be useless. Literally volumes have been required to record it all. Percussion black powder classics such as the Walker and Dragoon Models, 1860 Army and 1861 Navy. The most famous revolver ever, the 1873 Single

Action Army (or Peacemaker) which signaled Colt's move into the metallic-cartridge era. The Model 1911 Automatic Pistol that still defines the standard for modern day .45 semiautomatic pistols. The Python, often referred to as the Rolls Royce of double action revolvers. The AR-15 and M16 class of rifles and carbines that define the standard for military small-arms weapons in over 40 countries around the world.

Suffice it to say that no other name has contributed more to the legendary history, or the future inge-



nuity of American firearms than Colt. And that's what makes Colt the most revered and collectible name in the history of firearms to this very day, and for the future.





To help better define the versatility of Colt, this catalog has divided current Colt commercial firearms into five product categories based

on primary use: Personal Protection/Law Enforcement; Sport Shooting; Precision Products; Custom Products and Services; and Western Products. Of course, every model can be used for more than one purpose at the discretion of the shooter. You will also see Colt's new models for 1997, as well as read about the new Colt Lifetime Service Agreement, an extension of our commitment to product quality and excellence.

Enjoy acquainting yourself with the line of quality Colt firearms. — It includes models designed to fit shooting needs from the first-time owner to the most experienced competitive shooter or law enforcement officer.

If the opportunity presents itself, introduce yourself to Team Colt Shooters, two of the world's top competitive shooters, and Team Colt Rodeo, five Professional Rodeo Cowboys Association members competing at the National Finals level.





■ PERSONAL PROTECTION/ LAW ENFORCEMENT ★ King Cobra® .357 Mag Revolver............ 6 M1991A1™ Stainless8 Lightweight Carry Models.....9 ■ SPORT SHOOTING ★ Anaconda[™] .44 Mag Revolver 10 Government® Model 9x23mm Pistol...17 **■ PRECISION PRODUCTS** ★ Python® Elite .357 Mag Revolver 18 * Colt Gold Cup® Trophy .45 ACP Pistol . . . 19 **CUSTOM PRODUCTS & SERVICES** Old World Engraver Sampler S.A.A..... 21 **■ WESTERN PRODUCTS** The Legend" Limited Edition National ■ COLT® LICENSED PRODUCTS Colt® Black Powder26 FIRST-TIME BUYERS' GUIDE & GLOSSARY27 LIFETIME SERVICE AGREEMENT 🐧 Back Cover

New For 1997 ★ Modified 1997 Models





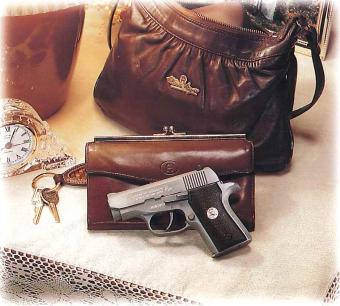
THE BEST COLT SNUBNOSE YET

Sam Colt's Baby Paterson of 1837 showed that snubnose pocket revolvers were on his mind from the very beginning. The Trapper's Model, a variant of the 1862 Police, was a percussion forerunner of the Detective Special. But it wasn't until 15 years after Colt's death that the company he founded offered the double-action Lightning Model of 1877. Subsequent modifications led to numerous models and calibers over the years. But none were more famous than the Colt .38 Detective Special® introduced in 1927, and now available as the 4th generation DS-II. Featuring Colt's standard 6-shot capacity, the DS-II is designed by experience. It combines internal mechanism and lockwork modifications, transfer bar safety mechanism, and rugged, stainless steel small frame for the smoothest performing, shooterfriendly Detective Special model ever.

COLT .38 DS-II -.38 SPECIAL CTG.-SD1020 NEW! MODEL DS-II NAME MATERIAL Stainless Steel **FINISH** Stainless Steel **ACTION** Single/Double CALIBER .38 Spec CAPACITY 6 Rounds BARREL LENGTH HAMMER Service TRIGGER Smooth Combat FRONT SIGHT Ramp REAR SIGHT Fixed SIGHT RADIUS GRIPS Rubber, Combat Style WEIGHT 21 oz. OVERALL LENGTH 7"

NEW FOR '97





NAME MATERIAL

FINISH

ACTION CALIBER CAPACITY BARREL LENGTH HAMMER TRIGGER FRONT SIGHT **REAR SIGHT** SIGHT RADIUS GRIPS WEIGHT OVERALL LENGTH

SPECIAL FEATURES

SAFETY

MODEL DS6090 NEW! Pony Stainless Steel

> Teflon and Stainless Steel Double Only (DA) .380 Auto 6+1 Rounds 2-3/4" Bobbed Smooth Combat Ramp Fixed

3-3/4" Black Composition 19 oz. 5-1/2 Firing Pin Safety Disconnect Safety Recoil-Reducing Locked Breech No-Snag Slim Profile DS6891 NEW! Pony Pocketlite LW. Aluminum and Stainless Steel Teflon and Stainless Steel Double Only (DA) .380 Auto 6+1 Rounds

2-3/4" Bobbed Smooth Combat Ramp Fixed 3-3/4" Black Composition 13 oz. 5-1/2" Firing Pin Safety Disconnect Safety

Recoil-Reducing Locked Breech No-Snag Slim Profile 06891 Mustang Pocketlite LW. Aluminum and Stainless Steel Teflon and Stainless Steel Single .380 Auto 6 Rounds 2-3/4" Combat Type Serrated Ramp Fixed 3-3/4" **Black Composition** 12-1/2 oz. 5-1/2" Firing Pin Safety Disconnect Safety Recoil-Reducing

Locked Breech

No-Snag Slim Profile

SMALL FRAME SEMI-AUTOS

.380 AUTO

PONY® AND PONY POCKETLITE L.W.

NFW FOR '97

The first Colt .380 caliber "Pocket Automatic" was the Model 1908. Intervening models over the years offered additional refinements of this popular small gun concept. Now, backed by 98 years of experience, Colt's offers the ultimate in simpleto-operate personal protection/law enforcement "pocket pistols". The Ponys' double-action feature minimizes response time with "point-and-shoot" simplicity, combined with all the concealed carry advantages offered by a slim-profile, compact, ultralightweight pistol. This is especially important for less experienced shooters, and law enforcement personnel in pressure situations. Shooters more concerned with quick return to point of aim for second-shot accuracy and performance may prefer the single action Mustang model. Double or single action, many women find the compact size easy and comfortable to handle. All Colt .380 small-frame pistols feature exclusive low-recoil locked breech, and both firing pin and disconnect safeties.

.357 MAGNUM/.38 SPECIAL



Colt marketed the first swingout cylinder double action in 1889 — the New Model Navy. A stream of "New" swingout-cylinder models followed, introducing such major revolver improvements as outside locking slots on the cylinder, clockwise cylinder revolution and Positive Lock hammer block safety. Then in 1987, Colt introduced the King Cobra®, incorporating 96 years of experience into a mid-frame revolver to answer the needs of security and light law enforcement. This extremely strong .357 mag offers improved sighting and balance with minimized recoil and barrel flip. And the short hammer arc gives quick lock time for faster accurate shooting. As a new feature for 1997, all King Cobra models will come drilled and tapped for easy mounting of Colt Optics.

MODEL AA3040EDT NAME MATERIAL FINISH **ACTION** CALIBER CAPACITY BARREL LENGTH HAMMER TRIGGER FRONT SIGHT REAR SIGHT

OVERALL LENGTH SPECIAL FEATURES

King Cobra Stainless Steel Stainless Steel Single/Double .357 Magnum 6 Rounds Target Serrated Target Red Ramp White Outline Adjustable 5-1/2

SIGHT RADIUS GRIPS Rubber, Combat Style WEIGHT 42 oz.

NEW! Optional Porting **NEW!** Drilled & Tapped for Colt Optics Scope Mounts (Available in 2nd quarter)

AA3060EDT King Cobra Stainless Steel Stainless Steel Single/Double .357 Magnum 6 Rounds

Target Serrated Target Red Ramp White Outline Adjustable 7-1/2

Rubber, Combat Style 46 oz. 11"

NEW! Optional Porting NEW! Drilled & Tapped for Colt Optics Scope Mounts (Available in

2nd quarter)





M1991A1

.45 ACP

COLT® AUTOMATIC PISTOLS

The Model 1911 is one of Colt's major contributions to the development of firearms. It was selected as the new (U.S. Military) Service sidearm in a head-to-head competition. In its report, the selection board found the Colt superior, more reliable, more durable, more easily disassembled, less fatiguing and more accurate. Both World Wars, Korea and Vietnam earned it its place in American military history. Its basic design still stands as the standard by which all others are manufactured and judged. The M1991A1 and M1991A1 Stainless are direct 3rd and 4th generation descendants of the "often imitated but never duplicated" Colt M1911 classic automatic pistol.

PA7GE

M1991A1 STAINLESS

.45 ACP

While the Model 1911 became the classic .45, it was not Colt's first model. As the first U.S. manufacturer of automatic pistols, Colt's introduced the Model 1900 based on patents awarded to John M. Browning and C.J. Ehbet. "Automatic" never was intended to mean that squeezing the trigger once and holding it would fire all the rounds in the magazine. The term was applied to handguns with the cartridges held in the grip frame, which after a live round is charged in the chamber will fire and reload each time the trigger is pulled.

PERSONAL PROTECTION



AOG

LIGHTWEIGHT CARRY MODELS

.45 ACP

Colt's first introduced the use of a lightweight aluminum alloy in a gun frame in 1950. Building on this experience, the Colt Commander and Officer's LW. models now offer the

power and performance of full-sized .45 ACP pistols, in compact, lightweight carry models. These models have had a direct impact on the resurgence in the popularity of using .45 semiautomatics in law enforcement.





MODEL : 04840E NAME MATERIAL

FINISH **ACTION** CALIBER CAPACITY BARREL LENGTH HAMMER TRIGGER FRONT SIGHT REAR SIGHT SIGHT RADIUS GRIPS

WEIGHT OVERALL LENGTH SAFETY

SPECIAL FEATURES 2 Magazines

Commander L.W. Carbon Steel and Aluminum Blue Single .45 ACP 8 Rounds 4-1/4 Combat Style Smooth Fixed, White Dot Fixed, White Two Dot 5-3/4" Checkered Rubber

Composite Stocks 27-1/2 oz. 7-3/4" Firing Pin Safety Grip Safety Manual Safety Disconnect Safety

09840E Officer's ACP LW. Carbon Steel and Aluminum Matte Blue Single .45 ACP 6 Rounds 3-1/2" Combat Style Smooth Fixed, White Dot Fixed, White Two Dot 5-1/4 Checkered Rubber

7-1/4 Firing Pin Safety Grip Safety Manual Safety Disconnect Safety 2 Magazines

24 oz.

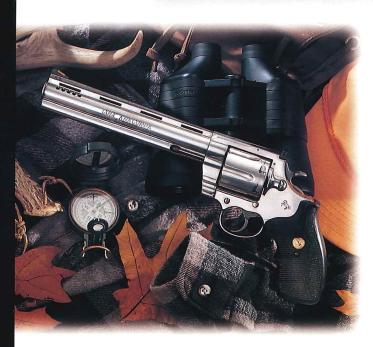
Composite Stocks

ANAGONDA®

.44 MAGNUM/.44 SPECIAL OR .45 COLT

In the days of Sam Colt and the westward migration of settlers, it was difficult to differentiate between sport shooting, and shooting to provide the essentials of life. Today, shooting can truly be enjoyed as a sport. And sport shooters can choose the best gun to match their requirements from a complete line of high performance, top quality Colt models. Maybe a .44 mag Anaconda, the world's most powerful handgun. Or the .357 mag King Cobra, one of the strongest mid-frame revolvers around. Or a variety of "0" model pistols in .45, .38 and 9x23mm calibers with feature variations to satisfy most shooters' preferences right out of the box. Or two .22 caliber pistols that are second to none in performance. Or a line of .223 caliber sporting rifles that inherited their performance and durability from the world renown line of Colt AR-15 and M16 military and law enforcement firearms.





MODEL
NAME
MATERIAL
FINISH
ACTION
CALIBER
CAPACITY
BARREL LENGTH
HAMMER
TRIGGER
FRONT SIGHT
REAR SIGHT

SIGHT RADIUS GRIPS WEIGHT OVERALL LENGTH SPECIAL FEATURES

Stainless Stee Stainless Steel Single/Double .44 Magnum 6 Rounds Target Serrated, Target Red Ramp White Outline Adjustable 5-3/4" Rubber Combat Style 47 oz. 9-5/8 **NEW!** Optional Porting **NEW!** Drilled & Tapped for Colt Optics Scope Mounts (Available in

2nd quarter)

MM3040DT

Anaconda

Stainless Steel Stainless Steel Single/Double .44 Magnum 6 Rounds Target Serrated, Target Red Ramp White Outline Adjustable 7-3/4" Rubber Combat Style 53 oz. 11-5/8 **NEW!** Optional Porting **NEW!** Drilled & Tapped for Colt Optics Scope Mounts (Available in

2nd quarter)

MM3060DT

Anaconda

Single/Double .44 Magnum 6 Rounds Target Serrated, Target Red Ramp White Outline Adjustable 9-3/4" Rubber Combat Type 59 oz. 13-5/8" **NEW!** Ported **NEW!** Drilled & Tapped for Colt Optics Scope Mounts (Available in 2nd quarter)

MM3080PDT

Stainless Steel

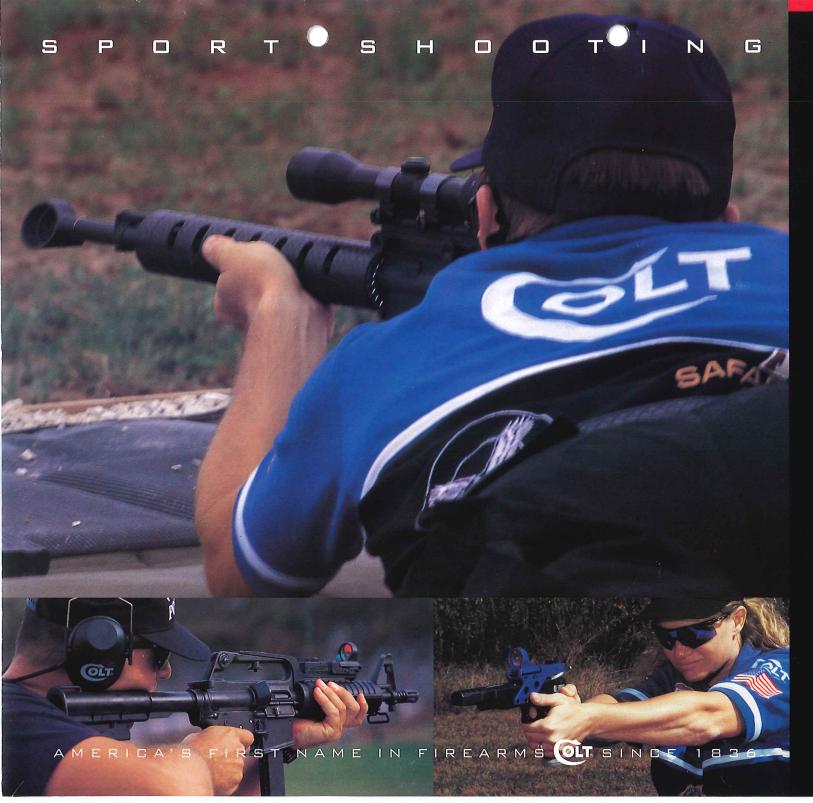
Stainless Steel

Anaconda

MM4560DT Anaconda Stainless Steel Stainless Steel Single/Double .45 Colt 6 Rounds Target Serrated, Target Red Ramp White Outline Adjustable 7-3/4" Rubber Combat Style 53 oz. 11-5/8" **NEW!** Optional Porting **NEW!** Drilled & Tapped for Colt Optics **Scope Mounts** (Available in 2nd quarter)







Competitive Shooting

More and more shooters are participating in the sport of competitive shooting. Colt's is proud of our history as a leader in this arena. In addition



to sponsoring the Team Colt Shooters, two of the world's top competitive shooters, Colt's is also an active sponsor in many competitions. This includes regional and national events for IPSC, SASS and other national shooting organizations. Colt's is also proud of our leadership role in promoting responsible and safe use of firearms through education and training. Be sure to check with your Colt firearms dealer for the schedule of competitive shooting events in your area.

MATCH TARGET®

.223 REMINGTON

While the Colt name is virtually synonymous with handguns, Sam Colt's initial revolvers off the assembly line were the longarms. That's right. The first production model of any Colt was the No. 1 Ring Lever Rifle. The carbine breech (attachable shoulder stocks for handguns) and America's first slide action rifle were also part of Colt's on-and-off ventures into longarms. Then in 1963 the AR-15 and M16.223 automatic rifles "made Colt's the small-arms sensation of modern warfare". Their unmatched accuracy, performance and durability are available in their direct descendent, the Colt semiautomatic-only, sporting rifles. They're ideal for hunting and competition shooting.



PAGE

ACCURIZED

.223 REMINGTON

NEW

FOR '97

Match Target Rifle Conversion Kits allow you to change the caliber and/or barrel length of your Match Target Rifle by simply installing a new upper receiver and barrel assembly. The following kits are available:

MT6900DC : 20".223 HBAR

MT6700DC 20".223 Flattop **Upper Receiver**

MT6850DC 16" 7.62x39mm

Flattop Upper Receiver

MT6851DC 20" 7.62x39mm

Flattop Upper Receiver

For additional Rifle and Handgun Accessories and Parts, please see Colt's Original Parts Catalog.

MODEL CR6724 NEW! NAME **FINISH** ACTION **CALIBER** CAPACITY **BARREL LENGTH** RIFLING TWIST RIFLING GROOVES TRIGGER WEIGHT **OVERALL LENGTH** SPECIAL FEATURES

Colt Accurized Rifle Matte Black w/Matte Stainless Steel Barrel Semi Auto, Gas Operated, Locking Bolt .223 Rem 8 Rounds 24"HEAVY RH, 1 Turn In 9" Smooth 9.25 Lbs. 24"Stainless Steel Heavy Barrel Flattop receiver allows low scope mounting

Scope Mount With 1"Rings

CR6724 - Colt Accurized Rifle



COMPETITION

.45 ACP, .38 SUPER OR 9 X 23MM

NEW FOR '97

All Colt "O" model, fullframe semiautomatic .45. .38 and 9 x 23mm caliber pistols are enhanced versions of the classic Colt Model 1911.

You can choose from 5" Government and Combat Target models,

4-1/4" Commander models or 3-1/2" Officer's

9x23 is quickly becoming known for its performance as a high-capacity, M1911

models. The new Government

type pistol in the new, hot 9x23 action competition.

This full-sized, steel frame model makes the powerful 9x23

> cartridge easy and pleasant to shoot.

The Combat

Target models

are fine-tuned and accessorized

to be competition

ready out of the box.

COMBAT TARGET MODEL - STAINLESS -01923E NEW! 02570E

MODEL | 08020EU NAME Combat Target MATERIAL Stainless Steel FINISH Matte Stainless Steel ACTION Single CALIBER .45 ACP CAPACITY 8 Rounds BARREL LENGTH HAMMER Combat Style TRIGGER Skeletonized FRONT SIGHT Patridge REAR SIGHT White Outline Adjustable SIGHT RADIUS 6-3/4" GRIPS Wraparound Checkered Rubber Composite Stocks 39 oz. OVERALL LENGTH 8-1/2 SAFETY Firing Pin Safety **Grip Safety** Manual Safety Disconnect Safety SPECIAL FEATURES 2 Magazines

08120E Combat Target Carbon Steel Matte Blue Single .45 ACP 8 Rounds Combat Style Skeletonized Patridge White Outline Adjustable 6-3/4" Wraparound Checkered Rubber Composite Stocks 39 oz. 8-1/2-

Firing Pin Safety

Manual Safety

Disconnect Safety

Grip Safety

2 Magazines

01070E 04012E Govt Model Stainless Steel Stainless Steel Single .45 ACP 8 Rounds Combat Style Smooth Fixed, White Dot Fixed, White Two Dot 6-1/2" Wraparound Checkered Rubber Composite Stocks 38 oz. 8-1/2" Firing Pin Safety **Grip Safety** Manual Safety Disconnect Safety 2 Magazines

Combat Commande Officer's ACP Stainless Steel Stainless Steel Stainless Steel Stainless Steel Single Single .45 ACP .45 ACP 8 Rounds 6 Rounds 4-1/4 3-1/2" Combat Style Combat Type Smooth Smooth Fixed, White Dot Fixed, White Dot Fixed, White Fixed, White Two Dot Two Dot 5-3/4" 5-1/4" Wraparound Wraparound Checkered Rubber Checkered Rubber Composite Stocks Composite Stocks 36 oz. 34 oz. 7-3/4 7-1/4" Firing Pin Safety Firing Pin Safety **Grip Safety Grip Safety** Manual Safety Manual Safety Disconnect Safety Disconnect Safety 2 Magazines 2 Magazines

09180E

Govt Model Carbon Steel Blue Single .38 Super 9 Rounds Combat Style Smooth Fixed, White Dot Fixed, White Two Dot 6-1/2" Wraparound Checkered Rubber Composite Stocks 39 oz. 8-1/2" Firing Pin Safety Grip Safety Manual Safety Disconnect Safety 2 Magazines

Single 9 x 23 mm 9 Rounds Combat Style Smooth Fixed, White Dot Fixed, White Two Dot 6-1/2" Wraparound Checkered Rubber Composite Stocks 39 oz. 8-1/2" Firing Pin Safety **Grip Safety** Manual Safety Disconnect Safety 2 Magazines

Govt Model

Blue

Carbon Steel

PYTHON® ELITE

RECISIO



CUSTOM PRODUCTION MODEL .357 MAGNUM

Introduced in 1955, the Python® was immediately recognized as a classic in design with its ventilated rib and shrouded barrel profile. The special finish and overall mechanical perfection were enthusiastically received by shooters, hunters, and law enforcement officials. The .357 magnum chambering was perfect for the revolver, and has never been changed. Today, the Python Elite remains as a classic among double action revolvers. World renown for speed and accuracy, the Python Elite is hand-honed for smooth action, and shipped with actual test target.

NEW '97 FEATURE

Bright stainless finish available through Colt Custom Gun Shop

MODEL NAME MATERIAL FINISH **ACTION CALIBER** CAPACITY **BARREL LENGTH** HAMMER TRIGGER FRONT SIGHT

PYTHON ELITE A .357 MAGNUM CTG. A

REAR SIGHT SIGHT RADIUS GRIPS WEIGHT OVERALL LENGTH 9-1/2

13040CS Python Elite Stainless Steel Stainless Steel Single/Double .357 Magnum 6 Rounds

Target Serrated, Service Red Ramp White Outline

Adjustable (Accro) 5-1/2" Rubber Service Style 38 oz.

13060CS Python Elite Stainless Steel Stainless Steel Single/Double .357 Magnum 6 Rounds

Target Serrated, Service Red Ramp White Outline

11-1/2

Adjustable (Accro) 7-1/2" Rubber Target Style 43-1/2 oz.

13640CS Python Elite Carbon Steel Royal Blue Single/Double .357 Magnum 6 Rounds

Target Serrated, Service Red Ramp White Outline

Adjustable (Accro) 5-1/2" Rubber Service Style 38 oz. 9-1/2"

13660CS

Python Elite Carbon Steel Royal Blue .357 Magnum 6 Rounds

Single/Double Target Serrated, Service Red Ramp White Outline Adjustable (Accro) 7-1/2" Rubber Target Style 43-1/2 oz. 11-1/2"

Now, HAND CRAFTED BY MASTER GUNSMITHS IN THE COLT CUSTOM GUN SHOP



. 01001101

MODEL	<u>05070CS</u>	<u>05870CS</u>	01970CM	01970DB	01991LCM	01991IAC NEW!
NAME	Colt Gold Cup Trophy	Colt Gold Cup Trophy	Special Combat	Colt Custom	Limited Class	O1991IAC NEW! Special Tactical Carbon Steel Matte Blue Single
			Govt - Competition	Competition	Government	
MATERIAL	Stainless Steel	Carbon Steel	Carbon Steel	Carbon Steel	Carbon Steel	Carbon Steel
FINISH	Stainless Steel	Blue	Hard Chrome	Blue	Matte Blue	Matte Blue
ACTION	Single	Single	Single	Single	Single	Single
CALIBER	.45 ACP	.45 ACP	.45 ACP	.45 ACP	.45 ACP	.45 ACP
CAPACITY	7 & 8 Round Mag.	7 & 8 Round Mag.	8 Rounds	8 Rounds	7 Rounds	7 Rounds
BARREL LENGTH	5"	5"	5"	5"	5"	5"
HAMMER	Skeletonized	Skeletonized	Combat Skeletonized	Combat Skeletonized	Skeletonized	Service
TRIGGER	Skeletonized Aluminum	Skeletonized Aluminum	Skeletonized	Serrated	Skeletonized	Nylon with o
	with Adjustable	with Adjustable				Overtravel Stop
	Trigger Stop	Trigger Stop				
FRONT SIGHT	Partridge	Partridge	Clark Front Sight	Dove Tail	Fixed	Novak
REAR SIGHT	Elliason Adjustable	Elliason Adjustable	Bomar Adjustable	Bomar Low	Fixed	Novak
				Mount Adjustable		
SIGHT RADIUS	6-3/4"	6-3/4"	6-3/4"	6-	6-1/2"	6-1/2"
GRIPS	Wraparound Rubber	Wraparound Rubber	Checkered Rubber	Double Diamond	Black Micarta	Diamond Checkered
	Composite Stocks	Composite Stocks	Composite Stocks	Rosewood without	Double Diamonds	
	100 to			Medallions		
WEIGHT	39 oz.	39 oz.	39 oz.	40 oz.	38 oz.	38 oz.
OVERALL LENGTH	8-1/2"	8-1/2	8-1/2"	8-1/2"	8-1/2"	8-1/2"
SAFETY	1,2,3,4	1.2.3.4	1,2,3,4	1,2,3,4	1,2,3,4	1.2.3.4
SPECIAL FEATURES	4	4	1, 5, 7, 10	1, 2, 5, 9, 10, 13	1, 6, 7	3, 14

SPECIAL FEATURES

(1) Firing Pin Safety (2) Grip Safety (3) Manual Safety (4) Disconnect Safety

(1) Upswept Grip Safety (2) Bar-Stol Barrel Assembly (3) Ambidextrous Thumb Safety (4) Accurized and Shipped w/Target (5) 2-8 Round Magazines w/Base Pad (6) Serrated Mainspring Housing (7) Extended Ambidextrous Manual Safety (9) Compensator w/Front Sight (10) Steel Checkered Mainspring Housing w/Flared Magazine Well (11) Upsweep Grip Safety (12) Mainspring Housing w/Flared Magazine Well (13) Extended Magazine Release Button (14) Beavertail Palm Swell

AMERICA'S FIRST NAME IN FIREARMS (OLT SINCE 1836



COLT GOLD Cup Trophy

CUSTOM PRODUCTION MODEL .45 ACP

NEW FOR '97

The first Colt Gold Cup was introduced in the late 1950's to give competitive shooters a gun to take directly from the dealer's shelf to the firing line. It featured an adjustable wide trigger, hand-honed action, adjustable target sights, flat grooved top rib on the slide, and many other refinements as standard. Today, the Colt Gold Cup Trophy is known as the finest shooting automatic in the world, and is the standard for competition guns. The Colt Gold Cup Trophy is accurized and shipped with actual target.

> Other Colt Custom Precision Competition Pistols feature expert gunsmith accessorizing. These exceptional performance guns are ideal for the highest levels of competition, such as: steel plate matches; bowling pin events; and IPSC limited class competition.

Custom Competition Gunsmithing

You create it. Colt will custom gunsmith it. From a simple custom feature to accurizing, fine tuning and total accessorizing to your specifications. Experienced Colt gunsmiths will make your ideal competition gun a reality.

COMMISSIONED EDITIONS

Commemorate a special time or event for your fraternal, civic, military or law enforcement organization with an engraved and/or embellished special limited issue custom designed for the occasion. Commissioned editions have also created many successful fund raisers.

FIRE BLUING

Meticulous finishing of small parts in a rich blue color to provide the perfect accent to your special gun.

CUSTOM FINISHES

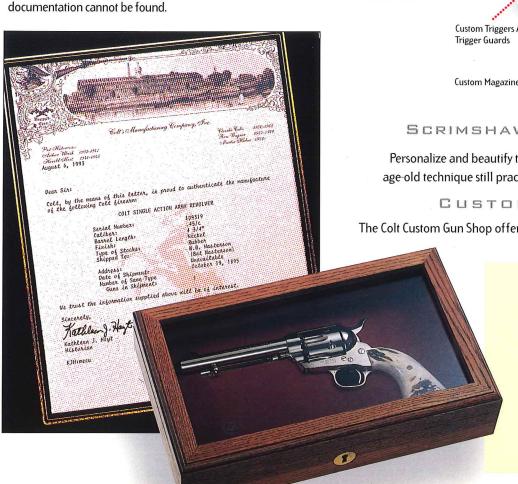
The finest finish available in a choice of matte blue, standard blue, Royal Blue, nickel, stainless, NEW! Ultimate "Bright" stainless, Coltguard, gold and silver plated.

P A 20 G E

CUSTOM GUN SHOP P

COLT® HISTORICAL LETTER

Personally documents the authenticity of both older and contemporary Colt firearms. It insures a gun's characteristics are consistent with factory records and provides valuable information to enhance related activities such as collecting. This is not an appraisal, a service not provided by Colt. Research fee: \$60 or \$100, depending on gun type. The \$10 cost of the letter will be refunded if proper



DESIGN YOUR OWN COMPETITION GUN ACCURIZING • FINE TUNING • ACCESSORIZING



SCRIMSHAW & CARVING

Personalize and beautify the grips of your gun with this age-old technique still practiced by Colt master engravers.

CUSTOM CASES

The Colt Custom Gun Shop offers many styles of presentation cases.

OTHER SERVICES

The ability of the Colt Custom Gun Shop to create your one-of-a-kind firearm is almost limitless. Write or call for an information packet and quotation on all the Custom Gun Shop services.



THE PEACEMAKER

WESTERN

GOLT SINGLE ACTION ARMY 44-40

A CONTRACTOR OF THE STREET OF



PRODUCTS

FROM THE COLT CUSTOM GUN SHOP

SAVEETABLES & OCO

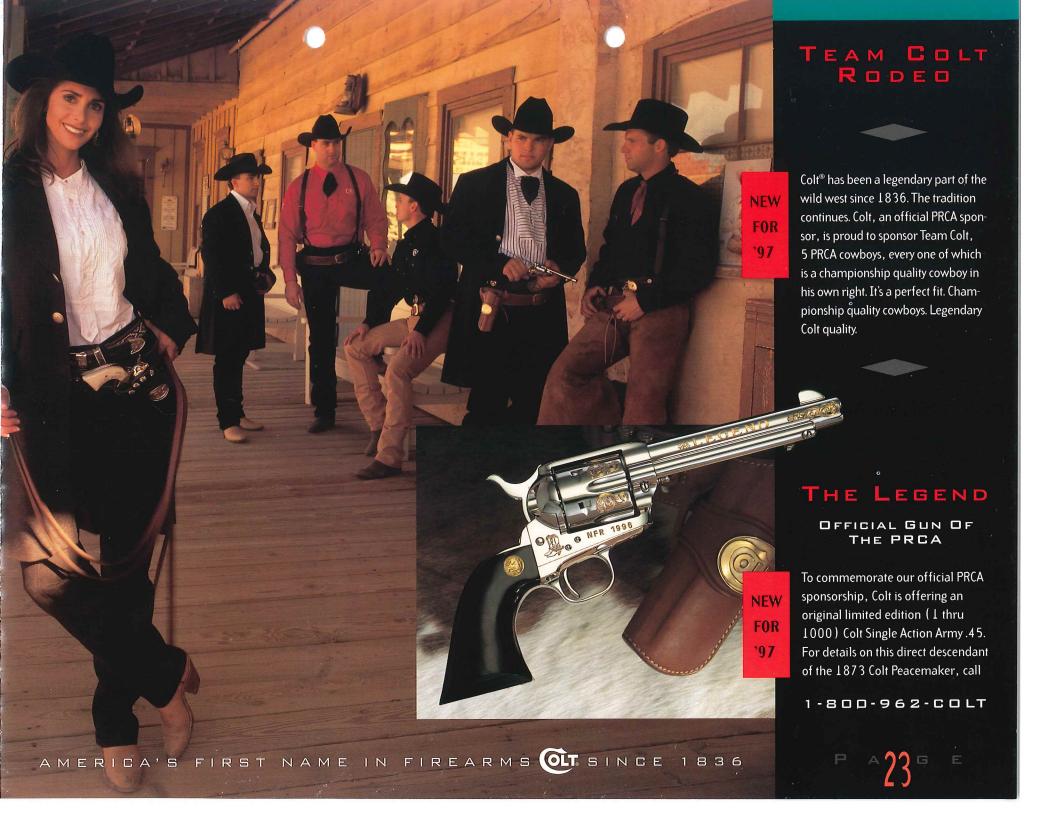
COLT SINGLE ACTION ARMY

Introduced in 1873, no Colt revolver has earned greater fame than the Single Action Army — the Peacemaker. In design and performance, in line and form, no more sculptural and practical Colt has ever been created. Movies serve as constant reminders of the role this equalizer played in winning the West. Large numbers of knock-offs and lookalikes have never been able to replace the real Colt. Records on the S.A.A are a Who's Who of action-oriented Americans of the late 19th and early 20th centuries. Among others, such names as Buffalo Bill Cody, Theodore Roosevelt, John Wesley Hardin, Judge Roy Bean, T.H. Berger, Pawnee Bill Lilly, Captain Jack Crawford, Wild Bill Hickok, Wyatt Earp, Pat Garrett, Billy the Kid, Sam Bass, the James, Younger and Dalton boys, and many others. Now in its 3rd generation, today's S.A.A. can list just as many equally famous owners.

MODEL P1840 P1841 P1850 P1856 CALIBER .45 Colt .45 Colt .45 Colt .45 Colt FINISH Blue/Color Case Nickel Blue/Color Case Nickel BARREL LENGTH 4-3/4 4-3/4" 5-1/2" 5-1/2 WEIGHT 40 oz. 40 oz. 42 oz. 42 oz. OVERALL LENGTH 10-1/4" 10-1/4 11" 11 MODEL P1940 P1941 P1950 P1956 CALIBER .44-.40 .44-.40 .44-.40 .44-.40 FINISH Blue/Color Case Blue/Color Case Nickel Nickel BARREL LENGTH 4-3/4" 4-3/4" 5-1/2 5-1/2 WEIGHT 40 oz. 40 oz. 42 oz. 42 oz. OVERALL LENGTH 10-1/4" 10-1/4 11

galling in

Note: Colt will offer 7-1/2" barrel lengths on a special order basis.





COLT COMPETITION PERFORMANCE PARTS





5

BY C-MOORE SYSTEM!







Colt Scout Sight



421 Range-Finding Illuminated Reticle Scope



1-5 X 20 Ring And Dot Illuminated Reticle Scope

AMERICA'S FIRST NAME IN FIREARMS (OLT SINCE 1836

loaded with features. For specific details on Colt Optics by C-More Systems, call

25

LICENSED PRODUCTS

SIGNATURE SERIES '97



BLACK COWDER ARMS

A one time, very limited production of both 2nd generation (guns that have not been produced since their original manufacture) and 3rd generation models. Made in the same designs and specifications used by Colt® in the original issue, the Signature Series combines the heritage of the past with the improved metallurgy and manufacturing technologies of today. All revolvers feature the lustrous bluing and genuine Colt color

case hardening of their famous forerunners. Each model will continue to bear serial numbers following those used on earlier issues. The Signature Series production is distinguished by Samuel Colt's signature engraved in each backstrap, in honor of his tradition of inscribing those revolvers he presented to military officials, dignitaries and influential people of his time. The average production run is only 2,500 units per model, enhancing their value and making the purchase of one of these prestigious Colt collectables a sound investment.

For more information about Colt Black Powder Arms, call:

(718)499-4678



YOU CAN COUNT ON COLT QUALITY

- Security meet rigid UL Security Standards for gun safes; three anchoring holes provided.
- Fire protection six-sided double 10 ga. wall fire insulation is UL listed at 1200° F for 1 hour.
- The Colt door 1/4" thick solid steel; 1" diameter locking bolts; drill deflector bar; 1/2" thick, heat-treated lock mount plate; door length dead locking bar.
- Warranty protection lifetime free repair of any operable component; free repair or replacement for fire or burglary damage.
- 13 models to choose from.
- 15 different gun capacity and shelf combinations

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THE RANGER SERIES: Essential features; the same burglary and fire resistant features at a more economical price. COLORS: Black matte paint finish. NOs.: 9, 19, 29, 49 and 79.



THE COLT SERIES: Full features: the most outstanding value available. COLORS: Black, pearl, autumnwood, burgundy, blue and emerald highgloss finish.

NOs.: 12, 18, 24, 40 and 72

SAFE MODEL	Nos. 9 & 12
HXWXD	30"x24"x18"
SHIPPING WEIGHT	300 lbs.
SAFE MODEL	Nos. 18 & 19
HXWXD	60"x24"x18"
SHIPPING WEIGHT	525 lbs.
SAFE MODEL	Nos. 24, 26 & 2
HXWXD	60"x 30"x 24"
SHIPPING WEIGHT	625 lbs.
SAFE MODEL	Nos. 40, 46 & 4
HXWXD	60"x 40"x 27"
SHIPPING WEIGHT	940 lbs.
SAFE MODEL	Nos. 72, 76 & 7
HXWXD	72"x 40"x 27"
SHIPPING WEIGHT	1190 lbs.

For complete product and ordering information, call

(817) 561-9095



THE TREASURY SERIES: Ultimate features: the standard by which all other safes are measured. COLORS: Black, pearl, autumnwood, burgundy, blue and emerald high-gloss finish. NOs.: 26. 46 and 76

COLT GLOSSAORY

<u>ACP</u> - Designation for a cartridge originally designed specifically for an Automatic Colt Pistol, usually directly for designer John M. Browning.

AUTOMATIC - Originally used as a term applied to firearms with cartridges held in the grip frame, which after a live round is charged in the chamber will fire and reload each time the trigger is pulled. Now used to define a class of weapons which, with one pull of the trigger, continues to fire successive rounds as long as the trigger is held back and until the ammunition is expended.

BARREL RIB - Pioneered by Colt; the ridge of metal running along the top of the barrel primarily for added strength, but also for added weight to minimize barrel flip. May be ventilated (has cutouts) or nonventilated, depending on firearm model.

CALIBER - The diameter of a bullet and the bore of a firearm. Usually expressed in hundredths or thousands of an inch and written as a decimal fraction, or in millimeters.

<u>CAPACITY</u> - Number of cartridges a firearm will hold.

CYLINDER - The turning (revolving) chambered breech of a revolver (hence its name) that holds the cartridges.

<u>DOUBLE ACTION</u> - In a revolver, a mechanism by which pulling the trigger automatically rotates the cylinder and cocks and fires the hammer. In a semi-automatic pistol, a mechanism by which pulling the trigger cocks and fires the hammer.

<u>EJECTOR ROD</u> - Spring-loaded rod projecting from the front of the cylinder which is depressed to eject the spent cartridges from the cylinder chambers.

ENHANCED MODEL - Firearm models that have had specific enhancements made to operating features to give them improved performance characteristics over the original model.

FINISH - The final coating on the exterior of the firearm. Standard Colt finishes vary according to firearm models, and include stainless steel, matte stainless steel, teflon and stainless steel, royal blue, blue, matte blue, matte black, hard chrome, blue/color case and nickel.

FRONT SIGHT - The front element of a device or system designed to aid the eye in aiming a firearm at an object. Various Colt firearm models feature varying levels of sophistication of standard front sights including: ramp; red ramp; white dot; high profile; and removable. Customordered front sights are available through the Colt Custom Gun Shop.

GRIP(S) - The part of the firearm you wrap your trigger-finger hand around to hold the firearm. May also be used to indicate the cover(s) that attaches to the grip to provide a more positive, comfortable holding surface.

LIGHTWEIGHT (L.W.) - Colt's introduced an aluminum alloy frame in a lightweight equivalent of the Detective Special in 1950. Now, several models of pistols use an aluminum alloy frame to minimize the weight, thus being designated as Lightweight (L.W.) models.

LOCKED BREECH - The part at the rear of the barrel that provides positive alignment of the the bullet as it passes from the chamber to the barrel after firing.

LONG COLT - A specially designed .45 caliber bullet designed for the Colt Single Action Army.

LONG MAGAZINE - The flat metal spring-loaded container into which bullets are loaded, and in turn is inserted into the chamber of a firearm to feed the bullets into the barrel as each preceding round is fired.

MODEL 1911.45 - The Colt model of .45 caliber automatic pistol which incorporated patented classic design features that established the standards by which most full-frame automatic pistols are still manufactured today.

<u>PISTOL</u> - A firearm with the chamber integral with the barrel; Colt firearms with the chamber in the grip into which a magazine holding the bullets is inserted through the butt.

REAR SIGHT - The rear element of a device or system designed to aid the eye in aiming a firearm at an object. Various Colt firearm models feature varying levels of sophistication of standard fixed or adjustable rear sights including: fixed; white dot fixed; adjustable; white outline adjustable: Colt Accro® adjustable; and Colt Elliason® adjustable. Custom-ordered rear sights are available through the Colt Custom Gun Shop.

<u>RECOIL</u> - The kickback of a firearm caused by the firing of the bullet.

REVOLVER - A firearm with a revolving cylinder of several chambers which employs Sam Colt's original patented design using the cocking of the hammer to rotate the cylinder to bring the successive chambers in line with the barrel, and discharge the round in the chamber with the same hammer.

RIFLING TWIST - A system of spiral grooves in the surface of the bore of a firearm causing the bullet to rotate about its longer axis when fired; the more twists per inch, the greater the rotation, creating the opportunity for increased stability.

<u>ROUND</u> - Frequently used to refer to, or as another name for, a bullet; a unit of ammunition consisting of the parts necessary to fire one shot.

<u>SAFETY</u> - A device designed to prevent accidental firing of the firearm. Give careful consideration to all safety systems before purchasing a firearm.

SEMIAUTOMATIC - A firearm that uses gas pressure or mechanical spring recoil action to eject the spent cartridge from the chamber after each shot, and bring the next round from the magazine into the chamber ready to be fired after the trigger is released and pulled again.

Only one shot can be fired with each trigger pull.

<u>SIGHT RADIUS</u> - The distance between the sighting point on the rear sight and the sighting point on the front sight.

SINGLE ACTION - Hand cocking is required to position the next bullet in the chamber, ready to be fired through the barrel when the trigger is pulled. This is typically done by pulling back the hammer on a revolver, or actuating the slide on a semiautomatic pistol or rifle to chamber the first round from the magazine.

TRIGGER - The part of the action moved by the finger to fire the firearm. Depending on the model. Colt firearms feature a variety of triggers to provide the type most compatible to the primary use of the firearm. Types included are: smooth; smooth combat: serrated; service servated; target servated; servated with adjustable stop; skeletonized; and nylon with overtravel stop. Customordered triggers are available through the Colt Custom Gun Shop.

FIRST-TIME BUYERS GUIDE

Buying your first firearm is an important decision. Here are a few tips and terminologies to help make your decision easier, and be sure it's the the right decision.

- 1) Explain to your dealer what your primary purpose is for buying a firearm. This will help in narrowing down the logical range of models from which to choose. For example, if your purpose is personal protection, you won't be interested in looking at rifles.
- 2) Familiarize yourself with some of the basic terminology of firearms so you can better understand exactly what your dealer is talking about. For example, know the difference between a revolver and a pistol. A short glossary of some of the more important basic terms is included as a part of this section.
- 3) Don't be intimidated, or embarrassed to ask questions. Guns are the dealer's business, and helping you make the right decision is part of the services offered.
- 4) Make sure the dealer visually checks the weapon to be sure it is not loaded before letting you handle it. Always do the same before handing a weapon to anyone else.
- 5) Within the parameters of your intended use (s), likes and dislikes are a matter of personal preferences. Take the opportunity to pick up each gun and see how it feels. Does it fit your hand? Is the grip too big around or too short? Does your finger comfortably reach the trigger? Is it comfortable for you to handle?
- 6) Be sure to ask about, and understand, the safety features built into the firearm and described in the manual.
- 7) Find out where you can participate in an approved gun handling and training course conducted by a qualified instructor.

Original Sam Colt wood carving photo courtesy of Wadsworth Atheneum, Hartford. Bequest of Elizabeth Hart Jarvis Colt.

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Colt's reserves the right to add or delete product models offered, or change product specifications without notice.

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WARNING: Never chamber a round until ready to shoot. Read and follow manual accompanying each firearm. • Free manuals available on request. • ©1997